

**Iowa Department of Natural Resources  
Title V Operating Permit**

**Name of Permitted Facility:** CNH America LLC.

**Facility Location:** 1930 Des Moines Ave., Burlington, IA 52601

**Air Quality Operating Permit Number:** 02-TV-008-M002

**Expiration Date:** April 21, 2007

**EIQ Number:** 92-2802

**Facility File Number:** 29-01-006

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**Responsible Official**

**Name:** Steve Van Zant

**Title:** Plant Manager

**Mailing Address:** 1930 Des Moines Ave., Burlington, IA 52601

**Phone #:** (319) 754-3221

**Permit Contact Person for the Facility**

**Name:** Chris Smith

**Title:** Facilities Manager

**Mailing Address:** 1930 Des Moines Ave., Burlington, IA 52601

**Phone #:** (319) 754-3495

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This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

**For the Director of the Department of Natural Resources**

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Douglas A. Campbell, Supervisor of Air Operating Permits Section

Date

# Table of Contents

<b>I. Facility Description and Equipment List .....</b>	<b>4</b>
<b>II. Plant - Wide Conditions.....</b>	<b>7</b>
<b>III. Emission Point Specific Conditions .....</b>	<b>9</b>
<b>IV. General Conditions.....</b>	<b>70</b>
G1. Duty to Comply	
G2. Permit Expiration	
G3. Certification Requirement for Title V Related Documents	
G4. Annual Compliance Certification	
G5. Semi-Annual Monitoring Report	
G6. Annual Fee	
G7. Inspection of Premises, Records, Equipment, Methods and Discharges	
G8. Duty to Provide Information	
G9. General Maintenance and Repair Duties	
G10. Recordkeeping Requirements for Compliance Monitoring	
G11. Evidence used in establishing that a violation has or is occurring.	
G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification	
G13. Hazardous Release	
G14. Excess Emissions and Excess Emissions Reporting Requirements	
G15. Permit Deviation Reporting Requirements	
G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations	
G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification	
G18. Duty to Modify a Title V Permit	
G19. Duty to Obtain Construction Permits	
G20. Asbestos	
G21. Open Burning	
G22. Acid Rain (Title IV) Emissions Allowances	
G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements	
G24. Permit Reopenings	
G25. Permit Shield	
G26. Severability	
G27. Property Rights	
G28. Transferability	
G29. Disclaimer	
G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification	
G31. Prevention of Air Pollution Emergency Episodes	
G32. Contacts List	
<b>V. Appendix A: Iowa DNR Air Quality Policy 3-b-08.....</b>	<b>83</b>

## Abbreviations

acfm.....	actual cubic feet per minute
CFR.....	Code of Federal Regulation
°F.....	degrees Fahrenheit
EIQ.....	emissions inventory questionnaire
gal/hr .....	gallons per hour
gr./dscf .....	grains per dry standard cubic foot
gr./100 cf.....	grains per one hundred cubic feet
IAC.....	Iowa Administrative Code
IDNR.....	Iowa Department of Natural Resources
MMBtu/hr .....	million British thermal units per hour
MMcf/hr .....	million cubic feet per hour
MVAC.....	motor vehicle air conditioner
NSPS .....	new source performance standard
ppmv .....	parts per million by volume
lbs./gal .....	pounds per gallon
lb./hr .....	pounds per hour
lb./MMBtu .....	pounds per million British thermal units
scfm.....	standard cubic feet per minute
SIC .....	Standard Industrial Classification
TPY .....	Tons per year
ton/yr.....	tons per year
USEPA.....	United States Environmental Protection Agency

## Pollutants

PM.....	particulate matter
PM <sub>10</sub> .....	particulate matter ten microns or less in diameter
SO <sub>2</sub> .....	sulfur dioxide
NO <sub>x</sub> .....	nitrogen oxides
VOC .....	volatile organic compound
CO .....	carbon monoxide
HAP.....	hazardous air pollutant

# I. Facility Description and Equipment List

Facility Name: [CNH America LLC](#).

Permit Number: [02-TV-008-M002](#)

Facility Description: Manufacture of Construction Machinery (SIC 3531)

## Equipment List

Emission Point Number	Associated Emission Unit Number(s)	Associated Emission Unit Description
EP 01	EU 01	Boiler #1
EP 02	EU 02	Boiler #2
EP 03	EU 03	Boiler #3
EP 10A	EU 10A	ROPS Paint Booth
EP 10B		
EP 10C		
EP 10D	EU 10B	ROPS Bake Oven
EP 14A	EU 14A	Welding Operations (Vent Internally)
EP 14B	EU 14B	Safety-Kleen Parts Washers (Vent Internally)
EP 17	EP 17	Reciprocating Internal Combustion Engine Testing
EP 19	EU 19	E-Coat Tank
EP 20A	EU 20	E-Coat Bake Oven
EP 20B		
EP 21A	EU 21	Crawler Paint Booth
EP 21B		
EP 22	EU 22	Crawler Bake Oven
EP 137A	EU 137A	Crawler Line Paint Kitchen Vent
EP 137B	EU 137B	Family Line Paint Kitchen Vent
EP 146	EU 146	Prep Area Vent
<b>PSD Permitted Units</b>		
EP 23A	EU 23	Family Line Basecoat Booth
EP 23B		
EP 24	EU 24	Family Line Infrared Oven
EP 25A	EU 25	Family Line Clearcoat Booth
EP 25B		
EP 26A	EU 26	Family Line Bake Oven
EP 26B		
EP 26C		
EP 27	EU 27	Family Line Touch-Up Booth
EP 28	EU 28	Burn-Off Oven #1

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**Equipment List (cont.)**

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<b>Emission Point Number</b>	<b>Associated Emission Unit Number(s)</b>	<b>Associated Emission Unit Description</b>
<b>PSD Permitted Units (cont.)</b>		
EP 29	EU 29	Burn-Off Oven #2
EP 30	EU 30	Cylinder Line Basecoat Booth #1
	EU 31	Cylinder Line Basecoat Booth #2
EP 32	EU 32	Cylinder Line Clearcoat Booth
EP 33	EU 33	Cylinder Line Bake Oven
<b>Storage Tanks (10,000 gallons or less)</b>		
EP 15	EU 15	Assembly Line Diesel Tank #1
EP 16	EU 16	Assembly Line Diesel Tank #2
EP 102	EU 102	Assembly Line Hydraulic Oil Tank #1
EP 103	EU 103	Assembly Line Hydraulic Oil Tank #2
EP 104	EU 104	Assembly Line Transmission Fluid Tank #1
EP 105	EU 105	Assembly Line Transmission Fluid Tank #2
EP 106	EU 106	Assembly Line Antifreeze Tank
EP 107	EU 107	Assembly Line Engine Oil Tank
EP 109	EU 109	Crawler Line Hydraulic Oil Tank
EP 124	EU 124	Used Coolant Wastewater Holding Tank
EP 119	EU 119	E-Coat Holding Tank
EP 120	EU 120	E-Coat Holding Tank
EP 121	EU 121	Oily Rinse Water Holding Tank
EP 122	EU 122	Reject Wastewater Batch Holding Tank
EP 123	EU 123	Alkaline Cleaner Wastewater Holding Tank

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### Insignificant Equipment List

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Insignificant Emission Unit Number	Insignificant Emission Unit Description
EU 35	Natural Gas Combustion Units (117 units between 0.05 and 8.35 MMBtu/hr)
EU 108	Xylene Tank – Building 41A (770 gallon)
EU 110	Diesel Fuel Tank – Crawler Tank Farm (6,000 gallon)
EU 111	Engine Oil Tank – Crawler Tank Farm (2,000 gallon)
EU 112	Antifreeze Tank – Crawler Tank Farm (2,000 gallon)
EU 113	Used Oil Tank – Test Lab (1,000 gallon)
EU 114	Hydraulic Oil Tank – Test Lab (2,000 gallon)
EU 115	Diesel Tank- Test Lab (2,000 gallon)
EU 116	2 Used Coolant Tanks – Chip House (1,000 gallon each)
EU 117	3 Used Oil Tanks – Chip House (2 @ 500 gallon, 1 @ 250 gallon)
EU 118	E-Coat Resin Tank (6,000 gallon)
EU 125	Wastewater Treatment System
EU 126	Panghorn Shot Blast – Building 31
EU 130	Heat Treat w/Oil Quench – Building 5
EU 131	Crawler Line Washer (includes 6.8 MMBtu/hr natural gas burner(s))
EU 132	Family Line Washer (includes 3 MMBtu/hr natural gas burners)
EU 133	E-Coat Washer
EU 134	2 Cylinder Line Washers (include 0.8 MMBtu/hr natural gas burner(s))
EU 136	Stoelting Partswasher – Building 4/5
EU 137	4 Paint Mix Rooms
EU 141	Xylol Still
EU 142	15 Metal Grinders
EU 143	Dilute Coolant Cutting Fluid Tank #1 (7,000 gal., Open Top)
EU 144	Dilute Coolant Cutting Fluid Tank #2 (7,000 gal., Open Top)
EU 145	Dilute Coolant Cutting Fluid Tank (5,000 gal.)

## II. Plant-Wide Conditions

Facility Name: [CNH America LLC](#).

Permit Number: [02-TV-008-M002](#)

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

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### Permit Duration

The term of this permit is: Five (5) years from permit issuance

Commencing on: 4/22/02

Ending on: 4/21/07

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

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### Emission Limits

*Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:*

Opacity (visible emissions): 40% opacity

Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO<sub>2</sub>): 500 parts per million by volume

Authority for Requirement: 567 IAC 23.3(3)"e"

Particulate Matter (state enforceable only)<sup>1</sup>:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in this chapter, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).

Authority for Requirement: 567 IAC 23.3(2)"a" (as revised 7/21/1999)

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<sup>1</sup> This is the current language in the Iowa Administrative Code (IAC). This version of the rule is awaiting EPA approval to become part of Iowa's State Implementation Plan (SIP). When EPA approves this rule, it will replace the older version and will be considered federally enforceable.

Particulate Matter (federally enforceable)<sup>2</sup>:

The emission of particulate matter from any process shall not exceed the amount determined from Table I, except as provided in 567 — 21.2(455B), 23.1(455B), 23.4(455B) and 567 — Chapter 24. If the director determines that a process complying with the emission rates specified in Table I is causing or will cause air pollution in a specific area of the state, an emission standard of 0.1 grain per standard cubic foot of exhaust gas may be imposed.

Authority for Requirement: 567 IAC 23.3(2)"a" (prior to 7/21/1999)

Fugitive Dust: Attainment and Unclassified Areas - No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved public roads, without taking reasonable precautions to prevent particulate matter in quantities sufficient to create a nuisance, as defined in Iowa Code section 657.1, from becoming airborne. All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizers or limestone.
4. Covering at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.

Authority for Requirement: 567 IAC 23.3(2)"c"

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**Compliance Plan**

*The owner/operator shall comply with the applicable requirements listed below. The compliance status is based on information provided by the applicant.*

Unless otherwise noted in Section III of this permit, [CNH America LLC](#) is in compliance with all applicable requirements and shall continue to comply with all such requirements. For those applicable requirements which become effective during the permit term, [CNH America LLC](#) shall comply with such requirements in a timely manner. Authority for Requirement: 567 IAC 22.108(15)

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<sup>2</sup> This is the current language in the Iowa SIP, and is enforceable by EPA.



### III. Emission Point-Specific Conditions

Facility Name: CNH America LLC

Permit Number: 02-TV-008-M002

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#### Emission Point ID Number: EP 01

##### Associated Equipment

Associated Emission Unit ID Number: EU 01

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##### Applicable Requirements

Emission Unit vented through this Emission Point: EU 01

Emission Unit Description: Boiler #1

Raw Material/Fuel: Natural Gas/Liquid Propane

Rated Capacity: 24.49 MMBtu/hr

##### Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 99-A-023S2  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 99-A-023S2  
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 99-A-023S2  
567 IAC 23.3(3)"e"

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### Process Throughput:

1. This emission unit shall use LP or natural gas only.
2. The owner or operator shall send a certification to the Department stating that this emission unit will burn either LP or natural gas only.\*

\* This requirement will be considered to be met when [CNH America LLC](#) submits the first "Annual Compliance Certification" for this Title V Permit that states that the facility is in compliance with requirement #1 above.

#### Reporting & Record keeping:

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

1. The amount of fuel used on a monthly basis.
2. A copy of all excess emission reports required for (NSPS) Subpart Dc. Per the reduced recordkeeping for Subpart the facility may report excess emissions (or lack thereof) on an annual frequency. It should be noted that the facility is also required to orally notify the DNR field office of excess emissions within 8 hours and submit a written report within 7 days.
3. The sulfur content of each fuel used. Recording the sulfur content of the natural gas used is not required if the facility has a certification that it is using pipeline quality natural gas. Recording the sulfur content of the LP used is not required if the facility has a certification that it is using commercial grade propane.

Authority for Requirement: Iowa DNR Construction Permit 99-A-023S2

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 79

Stack Diameter (inches): 32

Stack Exhaust Flow Rate (scfm): 5,000

Stack Temperature (°F): 400

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 99-A-023S2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 02**

Associated Equipment

Associated Emission Unit ID Number: EU 02

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 02

Emission Unit Description: Boiler #2

Raw Material/Fuel: Natural Gas

Rated Capacity: 29.2 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 03**

Associated Equipment

Associated Emission Unit ID Number: EU 03

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU03

Emission Unit Description: Boiler #3

Raw Material/Fuel: Natural Gas

Rated Capacity: 43.7 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 10A, EP 10B, EP 10C**

Associated Equipment

Associated Emission Unit ID Number: EU 10A  
Emissions Control Equipment ID Number: CE 10A  
Emissions Control Equipment Description: ROPS Downdraft Waterwall

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 10A  
Emission Unit Description: ROPS Paint Booth  
Raw Material/Fuel: Paint/Solvent  
Rated Capacity: 2 guns @ 5.6 gal/hr each

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40 %  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.01 gr/scf  
Authority for Requirement: Iowa DNR Construction Permits 85-A-144S1, 01-A-1313,  
01-A-1314  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)  
Emission Limit(s): 39.0 ton/yr<sup>1</sup>  
Authority for Requirement: Iowa DNR Construction Permits 85-A-144S1, 01-A-1313,  
01-A-1314

<sup>1</sup>Limit is the combined total allowed for emission units 10A and EU 19.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Reporting & Record keeping:**

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

1. The date, the material(s) used in EU 10A and EU 19, the VOC content (in lb/gal) of the material(s) used in EU 10A and EU 19, and the total amount of the material(s) used in EU 10A and EU19 for that day (in gallons/day).
2. The combined total VOC's for EU 10A and EU 19 for each day of operation.

3. For the first twelve months of operation, determine the combined total emissions for VOC's for EU 10A and EU 19 for each month of operation.
4. After the first twelve months of operation, determine the combined total emissions for VOC's for EU 10A and EU 19 on a rolling twelve-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permits 85-A-144S1, 01-A-1313,  
01-A-1314

### **Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Opening (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 10A	55	30 x 45	17,600	70	Vertical Unobstructed	85-A-144S1
EP 10B	55	30 x 45	17,600	70	Vertical Unobstructed	01-A-1313
EP 10C	55	30 x 45	17,600	70	Vertical Unobstructed	01-A-1314

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 10D****Associated Equipment**

Associated Emission Unit ID Number: EU 10B

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 10B

Emission Unit Description: ROPS Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 2 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 01-A-1315  
567 IAC 23.3(2)"d"

<sup>(1)</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-1315  
567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 01-A-1315  
567 IAC 23.3(3)"e"

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- This emission unit shall combust natural gas only.

Authority for Requirement: Iowa DNR Construction Permit 01-A-1315



**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 48

Stack Opening (inches): 24 x 14

Stack Exhaust Flow Rate (scfm): 10,500

Stack Temperature (°F): 170

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 01-A-1315

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 14A (Vents Internally)**

Associated Equipment

Associated Emission Unit ID Number: EU 14A

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 14A

Emission Unit Description: Welding Operations

Raw Material/Fuel: Weld Wire

Rated Capacity: 608 lb/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Fugitive Dust

Emission Limit: No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered, repaired or demolished, without taking reasonable precautions to prevent a nuisance. All persons shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate.

Authority for Requirement: 567 IAC 23.3(2)"c"

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 14B (Vents Internally)**

Associated Equipment

Associated Emission Unit ID Number: EU 14B

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 14B

Emission Unit Description: Safety-Kleen Parts Washers

Raw Material/Fuel: Solvent

Rated Capacity: 0.232 gallons/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 17****Associated Equipment**

Associated Emission Unit ID Number: EU 17

---

**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 17

Emission Unit Description: Reciprocating Internal Combustion Engine Testing

Raw Material/Fuel: #1 Distillate Oil

Rated Capacity: 1.86 gallons/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 2.5 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(3)"b"(2)

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- No person shall allow, cause or permit the combustion of number 1 or number 2 fuel oil exceeding a sulfur content of 0.5 percent by weight.

Authority for Requirement: 567 IAC 23.3(3)"b"(1)

Reporting & Record keeping:

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

- The facility shall monitor the percent of sulfur by weight in the fuel oil as delivered. The documentation may be vendor supplied or facility generated.

Authority for Requirement: 567 IAC 22.108(3)

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

---

**Emission Point ID Number: EP 19****Associated Equipment**

Associated Emission Unit ID Number: EU 19

---

**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 19

Emission Unit Description: E-Coat Tank

Raw Material/Fuel: Paint/Solvent

Rated Capacity: 40,000 gallons

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-1310  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): 39.0 ton/yr<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 01-A-1310

<sup>1</sup> Limit is the combined total allowed for emission units EU 10A and EU 19.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- The material stored in this tank shall not have a vapor pressure that exceeds 3.5 kPa.

Reporting & Record keeping:

1. *Records shall be kept on site for at least five years and shall be available for inspection by the Department.*
  - (a) A Material Safety Data Sheet (MSDS) for any material stored in the tank.
  - (b) As required by Subpart Kb of NSPS, readily accessible records showing the dimensions of the storage vessel and the capacity of the tank shall be kept.
  - (c) The vapor pressure of any material stored in the tank.

- (d) The date, the material(s) used in EU 10A and EU 19, the VOC content (in lb/gal) of the material(s) used in EU 10A and EU 19, and the total amount of the material(s) used in EU 10A and EU19 for that day (in gallons/day).
  - (e) The combined total VOC's for EU 10A and EU 19 for each day of operation.
  - (f) For the first twelve months of operation, determine the combined total emission for VOC's for EU 10A and EU 19 for each month of operation.
  - (g) After the first twelve months of operation, determine the combined total emissions for VOC's for EU 10A and EU 19 on a rolling twelve-month basis for each month of operation.
2. *These records shall be kept on site for the life of this emission unit and shall be available for inspection by the Department.*
- (a) As required by Subpart Kb of NSPS, readily accessible records showing the dimensions of the storage vessel and the capacity of the tank shall be kept.
- Authority for Requirement: Iowa DNR Construction Permit 01-A-1310  
567 IAC 23.1(2)"ddd"  
40 CFR part 60 Subpart Kb

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 32

Stack Opening (inches): 24 x 36

Stack Exhaust Flow Rate (scfm): 12,500

Stack Temperature (°F): 70

Vertical, Obstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 01-A-1310

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 20A & EP 20B****Associated Equipment**

Associated Emission Unit ID Number: EU 20

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 20

Emission Unit Description: E-Coat Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 24 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permits 01-A-1311 and 01-A-1312  
567 IAC 23.3(2)"d"

<sup>(1)</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 01-A-1311 and 01-A-1312  
567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permits 01-A-1311 and 01-A-1312  
567 IAC 23.3(3)"e"

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- This emission unit shall combust natural gas only.

Authority for Requirement: Iowa DNR Construction Permits 01-A-1311 and 01-A-1312



**Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Opening (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 20A	32	40 x 28	10,500	170	Vertical Unobstructed	01-A-1311
EP 20B	32	25 x 17	3,300	170	Vertical Obstructed	01-A-1312

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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## **Emission Point ID Number: EP 21A & EP 21B**

### Associated Equipment

Associated Emission Unit ID Number: EU 21

Emissions Control Equipment ID Number: CE 21

Emissions Control Equipment Description: Filter Pads and Bags

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### Applicable Requirements

Emission Unit vented through this Emission Point: EU 21

Emission Unit Description: Crawler Paint Booth

Raw Material/Fuel: Paint/Solvent

Rated Capacity: 7.91 gallons/hr

### Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permits 93-A-466S1 and 99-A-350  
567 IAC 23.3(2)"d"

<sup>(1)</sup> Based on the Indicator Opacity Policy dated 5/14/98 (3-b-08), "if visible emissions are observed other than start-up, shut-down, or malfunction, a stack test may be required to demonstrate compliance with the particulate standard."

Pollutant: PM-10

Emission Limit(s): 1.64 lb/hr

Authority for Requirement: Iowa DNR Construction Permits 93-A-466S1 and 99-A-350

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf, 2.74 lb/hr

Authority for Requirement: Iowa DNR Construction Permits 93-A-466S1 and 99-A-350  
567 IAC 23.4(13)

### Operational Limits & Requirements

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

1. The facility is limited to using a maximum of 15500 gallons of petroleum-base paint in EU 21.
2. The facility is limited to using a maximum of 750 gallons of petroleum-base solvent in EU 21.

3. The facility is limited to using a paint with a maximum solids content of 9.5 lb/gal in EU 21.
4. The facility is limited to using a petroleum paint with a maximum VOC content of 4.7 lb/gal in EU-21.
5. The facility is limited to using a petroleum solvent with a maximum VOC content of 7.3 lb/gal in EU 21.
6. The facility is required to do routine maintenance on the paint booth (EU 21), i.e. replacing filters, monitoring spray guns, monitoring fans, etc.

**Reporting & Record keeping:**

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

1. Record the amount of petroleum base paint used in the paint spray booth on a rolling 12-month period.
2. Record the amount of petroleum base solvent used in the paint spray booth on a rolling 12-month period.
3. Record the amount of solid content in lb/gal for each new batch of spray paint mixed or original paint used.
4. Record the amount of VOC content in lb/gal for each new batch of spray paint mixed or original paint used for petroleum paint.
5. Record the amount of VOC content in lb/gal for each new or used batch of solvent used.
6. Maintain records of maintenance done to EU 21 on a monthly basis.

Authority for Requirement: Iowa DNR Construction Permits 93-A-466S1 and 99-A-350

**Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Opening (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 21A	44	50	33,000	Ambient	Vertical Obstructed	93-A-466S1
EP 21B	44	50	33,000	Ambient	Vertical Obstructed	99-A-350

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Stack Testing Completed for EP 21A \* :**

Pollutant – PM/PM-10

Stack Test Completed – 1/25/00

Test Method – Iowa Compliance Sampling Manual Method 5

Result Concentration – 0.003 gr./scf

Result lb/hr – 0.89 lb/hr

Authority for Requirement – Iowa DNR Construction Permit 93-A-466S1

\* Test results for EP 21A were used to demonstrate compliance for EP 21B

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 22****Associated Equipment**

Associated Emission Unit ID Number: EU 22

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 22

Emission Unit Description: Crawler Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.5 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 44' 4"

Stack Diameter (inches): 14

Authority for Requirement: Iowa DNR Construction Permit 93-A-467

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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### **PSD Permitted Units\***

**Emission Points – EP 23A, EP 23B, EP 24, EP 25A, EP 25B, EP 26A, EP 26B, EP 26C, EP 27, EP 28, EP 29, EP 30, EP 32, EP 33**

\* For Emission Point specific requirements, see pages 33-56

#### **Associated Equipment**

Associated Emission Unit ID Numbers: EU 23, EU 24, EU 25, EU 26, EU 27, EU 28, EU 29, EU 30, EU 31, EU 32, EU 33

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### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): 496.0 ton/yr\*

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2, 00-A-1050P, 94-A-367P2, 94-A-368P2, 00-A-1051P, 94-A-369P2, 00-A-1052P, 00-A-1053P, 94-A-370P2, 94-A-371P1, 94-A-372P1, 94-A-373P2, 94-A-374P2, 94-375P2, 94-A-376P2

\* This is the total VOC emissions allowed for the painting system made up of the emission points and emission units listed above.

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

1. The VOC content of any solvent used in Emission Units 23 through 33 shall not exceed 7.3 lbs/gal.
2. The throughput of solvent in Emission Units 23 through 33 shall not exceed 8,000 gal/yr.
3. The VOC content of any touchup, specialty color, or other miscellaneous coating used in Emission Units 23 through 33 shall not exceed 5.31 lbs/gal.
4. The throughput of any touchup, specialty color, or other miscellaneous coating in Emission Units 23 through 33 shall not exceed 6,318 gal/yr.
5. The VOC content of all other coatings used in Emission Units 23 through 33 shall not exceed 4.7 lbs/gal.
6. The throughput of all other coatings in Emission Units 23 through 33 shall not exceed 191,500 gal/yr.

Reporting & Record keeping:

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

1. A copy of the Material Safety Data Sheet (MSDS) for each material used in Emission Units 23 through 33.
2. A log listing the name and VOC content of each solvent used in Emission Units 23 through 33.
3. Upon the issuance of the permits listed below, [CNH America LLC](#) shall calculate the total solvent usage for Emission Units 23 through 33 for the twelve (12) months previous to the issuance of the permits listed below.
4. After the issuance of the permits listed below, determine the annual solvent usage for Emission Units 23 through 33 on a rolling-12-month basis for each month of operation.
5. A log listing the name and VOC content of each touchup, specialty color, or other miscellaneous coating used in Emission Units 23 through 33.
6. Upon the issuance of the permits listed below, [CNH America LLC](#) shall calculate the total touchup, specialty color, or other miscellaneous coating usage for Emission Units 23 through 33 for the twelve (12) months previous to the issuance of the permits listed below.
7. After the issuance of the permits listed below, determine the annual touchup, specialty color, or other miscellaneous coating usage for Emission Units 23 through 33 on a rolling-12-month basis for each month of operation.
8. A log listing the name and VOC content of all other coatings used in Emission Units 23 through 33.
9. Upon the issuance of the permits listed below, [CNH America LLC](#) shall calculate the total usage of all other coatings for Emission Units 23 through 33 for the twelve (12) months previous to the issuance of the permits listed below.
10. After the issuance of the permits listed below, determine the annual usage for all other coatings for Emission Units 23 through 33 on a rolling-12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2, 00-A-1050P, 94-A-367P2, 94-A-368P2, 00-A-1051P, 94-A-369P2, 00-A-1052P, 00-A-1053P, 94-A-370P2, 94-A-371P1, 94-A-372P1, 94-A-373P2, 94-A-374P2, 94-375P2, 94-A-376P2



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## **Emission Point ID Number: EP 23A & EP 23B**

### Associated Equipment

Associated Emission Unit ID Number: EU 23

Emissions Control Equipment ID Number: CE 23

Emissions Control Equipment Description: Dynatube Air Scrubbers

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### Applicable Requirements

Emission Unit vented through this Emission Point: EU 23

Emission Unit Description: Family Line Basecoat Booth

Raw Material/Fuel: Paint/Solvent

Rated Capacity: 2 guns at 5.6 gallons each

### Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2 and 00-A-1050P  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.4 lb/hr<sup>\*</sup>

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2 and 00-A-1050P

<sup>\*</sup>This is the total PM<sub>10</sub> emissions allowed for EP 23A and EP 23 B.

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2 and 00-A-1050P  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2 and 00-A-1050P

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-366P2 and 00-A-1050P

### **Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Opening (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 23A	46' 6"	52	37,000	70	Vertical Unobstructed	94-A-366P2
EP 23B	46' 6"	52	37,000	70	Vertical Unobstructed	00-A-1050P

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

#### **Stack Testing (EP 23A and 23B):**

Pollutant – Particulate Matter

Stack Test to be Completed by - April 22, 2004

Test Method – Iowa Compliance Sampling Manual Method 5

Authority for Requirement - 567 IAC 22.108(3)

Pollutant – PM-10

Stack Test to be Completed by – April 22, 2004

Test Method – 40 CFR 51, Appendix M, 201A with 202\*

Authority for Requirement – 567 IAC 22.108(3)

\* Or approved alternative

*The owner of this equipment or the owner's authorized agent shall provide written notice to the Director, not less than 30 days before a required stack test or performance evaluation of a continuous emission monitor. Results of the test shall be submitted in writing to the Director in the form of a comprehensive report within 6 weeks of the completion of the testing. 567 IAC 25.1(7)*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 24**

Associated Equipment

Associated Emission Unit ID Number: EU 24

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 24

Emission Unit Description: Family Line Infrared Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.3 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-367P2

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-367P2

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 46' 6"

Stack Diameter (inches): 12

Stack Exhaust Flow Rate (scfm): 1,700

Stack Temperature (°F): 160

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-367P2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)"b"

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## **Emission Point ID Number: EP 25A and EP 25B**

### Associated Equipment

Associated Emission Unit ID Number: EU 25

Emissions Control Equipment ID Number: CE 25

Emissions Control Equipment Description: Dynatube Air Scrubbers

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### Applicable Requirements

Emission Unit vented through this Emission Point: EU 25

Emission Unit Description: Family Line Clearcoat Booth

Raw Material/Fuel: Paint/Solvent

Rated Capacity: 2 guns at 5.6 gallons/hr

### Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permits 94-A-368P2 and 00-A-1051P  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.2 lb/hr<sup>\*</sup>

Authority for Requirement: Iowa DNR Construction Permits 94-A-368P2 and 00-A-1051P

<sup>\*</sup>This is the total PM<sub>10</sub> emissions allowed for EP 25A and EP25B.

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 94-A-368P2 and 00-A-1051P  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-368P2 and 00-A-1051P

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-368P2 and 00-A-1051P

### **Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Opening (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 25A	46' 6"	52	37,000	70	Vertical Unobstructed	94-A-368P2
EP 25B	46' 6"	52	37,000	70	Vertical Unobstructed	00-A-1051P

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

#### **Stack Testing (EP 25A and 25B):**

Pollutant – Particulate Matter

Stack Test to be Completed by - Within 180 days from startup

Test Method – Iowa Compliance Sampling Manual Method 5

Authority for Requirement - 567 IAC 22.108(3)

Pollutant – PM 10

Stack Test to be Completed by – Within 180 days from startup

Test Method – 40 CFR 51, Appendix M, 201A with 202\*

Authority for Requirement – 567 IAC 22.108(3)

\* Or approved alternative

*The owner of this equipment or the owner's authorized agent shall provide written notice to the Director, not less than 30 days before a required stack test or performance evaluation of a continuous emission monitor. Results of the test shall be submitted in writing to the Director in the form of a comprehensive report within 6 weeks of the completion of the testing. 567 IAC 25.1(7)*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*(only required when booth is operating)*

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"



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**Emission Point ID Number: EP 26A, EP 26B, EP 26C**

Associated Equipment

Associated Emission Unit ID Number: EU 26

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 26

Emission Unit Description: Family Line Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 9 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): no visible emissions<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permits 94-A-369P2, 00-A-1052P,  
00-A-1053P  
567 IAC 23.3(2)"d"

<sup>1</sup> If visible emissions are observed other than startup, shutdown, or malfunction a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: PM-10

Emission Limit(s): 0.07 lb/hr\*

Authority for Requirement: Iowa DNR Construction Permits 94-A-369P2, 00-A-1052P,  
00-A-1053P

\* This is the total emissions allowed for EP 26A, EP 26B, and EP 26C.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 94-A-369P2, 00-A-1052P,  
00-A-1053P  
567 IAC 23.3(2)"a"

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-369P2, 00-A-1052P,  
00-A-1053P

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

1. This emission unit shall burn only natural gas.
2. See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permits 94-A-369P2, 00-A-1052P,  
00-A-1053P

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

EP	Stack Height (feet)	Stack Opening (inches)	Stack Exhaust Rate (scfm)	Stack Temperature (°F)	Discharge Type	Authority For Requirement
EP 26A	55	10	700	275	Vertical Unobstructed	94-A-369P2
EP 26B	55	10	7,900	350	Vertical Unobstructed	00-A-1052P
EP 26C	55	10	700	275	Vertical Unobstructed	00-A-1053P

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒

Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 27****Associated Equipment**

Associated Emission Unit ID Number: EU 27  
Emissions Control Equipment ID Number: CE 27  
Emissions Control Equipment Description: Paint Filters

---

**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 27  
Emission Unit Description: Family Line Touch-Up Booth  
Raw Material/Fuel: Paint/Solvent  
Rated Capacity: 2 guns at 2.5 gallons/hr each

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2  
567 IAC 23.3(2)"d"

<sup>(1)</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.29 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 55

Stack Diameter (inches): 46

Stack Exhaust Flow Rate (scfm): 30,000

Stack Temperature (°F): 70

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-370P2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice. Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 28****Associated Equipment**

Associated Emission Unit ID Number: EU 28

Emissions Control Equipment ID Number: CE 28

Emissions Control Equipment Description: High Temperature Afterburner

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 28

Emission Unit Description: Burn-Off Oven #1

Raw Material/Fuel: Dried Paint, Natural Gas

Rated Capacity: 7.5 lb/hr, 2 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of 25% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.11 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1

Pollutant: Particulate Matter

Emission Limit(s): 0.35 gr/scf adjusted to 12% CO<sub>2</sub>

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1  
567 IAC 23.4(12)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 40

Stack Diameter (inches): 12

Stack Exhaust Flow Rate (scfm): 400

Stack Temperature (°F): 1400

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-371P1

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 29****Associated Equipment**

Associated Emission Unit ID Number: EU 29

Emissions Control Equipment ID Number: CE 29

Emissions Control Equipment Description: High Temperature Afterburner

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 29

Emission Unit Description: Paint Burn-Off Oven #2

Raw Material/Fuel: Dried Paint, Natural Gas

Rated Capacity: 7.5 lb/hr, 2 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of 25% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.11 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1

Pollutant: Particulate Matter

Emission Limit(s): 0.35 gr/scf adjusted to 12% CO<sub>2</sub>

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1  
567 IAC 23.4(12)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 40

Stack Diameter (inches): 12

Stack Exhaust Flow Rate (scfm): 400

Stack Temperature (°F): 1400

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-372P1

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice. Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"



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**Emission Point ID Number: EP 30****Associated Equipment**

Associated Emission Unit ID Numbers: EU 30 EU 31

Emissions Control Equipment ID Number: CE 30

Emissions Control Equipment Description: Dynatube Air Scrubbers

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**Applicable Requirements**

*EU= Emission Unit*

EU	EU Description	Control Equipment	Raw Material	Rated Capacity
EU 30	Cylinder Line Basecoat Booth #1	CE 30	Paint/Solvent	4 guns @ 14.1 gal/hr each
EU 31	Cylinder Line Basecoat Booth #2		Paint Solvent	1 gun @ 2.5 gal/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.86 lb/hr\*

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2

\*This is the total PM<sub>10</sub> emissions allowed for EU 30 and EU 31.

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 52' 6"

Stack Diameter (inches): 36

Stack Exhaust Flow Rate (scfm): 18,500

Stack Temperature (°F): 70

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-373P2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

#### **Stack Testing:**

Pollutant – Particulate Matter

Stack Test to be Completed by - April 22, 2004

Test Method – Iowa Compliance Sampling Manual Method 5

Authority for Requirement - 567 IAC 22.108(3)

Pollutant – PM-10

Stack Test to be Completed by – April 22, 2004

Test Method – 40 CFR 51, Appendix M, 201A with 202\*

Authority for Requirement – 567 IAC 22.108(3)

\* Or approved alternative

*The owner of this equipment or the owner's authorized agent shall provide written notice to the Director, not less than 30 days before a required stack test or performance evaluation of a continuous emission monitor. Results of the test shall be submitted in writing to the Director in the form of a comprehensive report within 6 weeks of the completion of the testing. 567 IAC 25.1(7)*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 32****Associated Equipment**

Associated Emission Unit ID Number: EU 32

Emissions Control Equipment ID Number: CE 32

Emissions Control Equipment Description: Dynatube Air Scrubbers

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 32

Emission Unit Description: Cylinder Line Clearcoat Booth

Raw Material/Fuel: Paint/Solvent

Rated Capacity: 4 guns at 14.1 gallons/hr each

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2  
567 IAC 23.3(2)"d"

<sup>1</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedence of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. The permit holder shall also file an "indicator opacity exceedence report" with the DNR field office and keep records as required in the policy. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.31 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2  
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 52' 6"

Stack Diameter (inches): 30

Stack Exhaust Flow Rate (scfm): 13,100

Stack Temperature (°F): 70

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-375P2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

#### **Stack Testing:**

Pollutant – Particulate Matter

Stack Test to be Completed by - April 22, 2004

Test Method – Iowa Compliance Sampling Manual Method 5

Authority for Requirement - 567 IAC 22.108(3)

Pollutant – PM-10

Stack Test to be Completed by – April 22, 2004

Test Method – 40 CFR 51, Appendix M, 201A with 202\*

Authority for Requirement – 567 IAC 22.108(3)

\* Or approved alternative

*The owner of this equipment or the owner's authorized agent shall provide written notice to the Director, not less than 30 days before a required stack test or performance evaluation of a continuous emission monitor. Results of the test shall be submitted in writing to the Director in the form of a comprehensive report within 6 weeks of the completion of the testing. 567 IAC 25.1(7)*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☒ No ☐**

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 33****Associated Equipment**

Associated Emission Unit ID Number: EU 33

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 33

Emission Unit Description: Cylinder Line Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 2.4 MMBtu/hr

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): no visible emissions<sup>1</sup>

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2  
567 IAC 23.3(2)"d"

<sup>1</sup> If visible emissions are observed other than startup, shutdown, or malfunction a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: PM-10

Emission Limit(s): 0.015 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2  
567 IAC 23.3(2)"a"

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

1. This emission unit shall burn only natural gas.
2. See pages 31-32

Reporting & Record keeping:

- See pages 31-32

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2

### **Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 52' 6"

Stack Diameter (inches): 18

Stack Exhaust Flow Rate (scfm): 3,000

Stack Temperature (°F): 220

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 94-A-376P2

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"



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**Emission Point ID Number: Storage Tanks (10,000 gallons or less)**  
**EP's – EP 102, EP 103, EP 104, EP 105, EP 106, EP 107, EP 109, EP 124**

Associated Equipment

Associated Emission Unit ID Numbers: EU 102, EU 103, EU 104, EU 105, EU 106, EU 107,  
EU 109, EU 124

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**Applicable Requirements**

*EP= Emission Point EU= Emission Point*

<b>EP</b>	<b>EU</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>
EP 15	EU 15	Assembly Line Diesel Tank #1	#1 Distillate Oil	5,700 gal.
EP 16	EU 16	Assembly Line Diesel Tank #2	#1 Distillate Oil	5,700 gal.
EP 102	EU 102	Assembly Line Hydraulic Oil Tank #1	Hydraulic Oil	10,000 gal.
EP 103	EU 103	Assembly Line Hydraulic Oil Tank #2	Hydraulic Oil	10,000 gal.
EP 104	EU 104	Assembly Line Transmission Fluid Tank #1	Transmission Fluid	10,000 gal.
EP 105	EU 105	Assembly Line Transmission Fluid Tank #2	Transmission Fluid	8,000 gal.
EP 106	EU 106	Assembly Line Antifreeze Tank	Antifreeze	8,000 gal.
EP 107	EU 107	Assembly Line Engine Oil Tank	Engine Oil	8,000 gal.
EP 109	EU 109	Crawler Line Hydraulic Oil Tank	Hydraulic Oil	6,000 gal.
EP 124	EU 124	Used Coolant Wastewater Holding Tank	Wastewater	3,800 gal.

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Reporting & Record keeping:

*Records shall be kept on site for at least five years and shall be available for inspection by the Department.*

1. During the first twelve months of operation, determine the cumulative throughput of material for each month of operation.

2. After the first twelve months of operation, determine the annual throughput of material on a rolling 12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permits 01-A-1297, 01-A-1298, 01-A-1299, 01-A-1300, 01-A-1301, 01-A-1302, 01-A-1303, 01-A-1304, 01-A-1305, 01-A-1309

### **Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>EP</b>	<b>Stack Height (feet)</b>	<b>Stack Diameter (inches)</b>	<b>Stack Exhaust Rate (scfm)</b>	<b>Stack Temperature (°F)</b>	<b>Discharge Type</b>	<b>Authority For Requirement</b>
EP 15	21	2	Displacement	70	Obstructed Vertical	01-A-1297
EP 16	21	2	Displacement	70	Obstructed Vertical	01-A-1298
EP 102	21	2	Displacement	70	Obstructed Vertical	01-A-1299
EP 103	21	2	Displacement	70	Obstructed Vertical	01-A-1300
EP 104	21	2	Displacement	70	Obstructed Vertical	01-A-1301
EP 105	19	2	Displacement	70	Obstructed Vertical	01-A-1302
EP 106	21	2	Displacement	70	Obstructed Vertical	01-A-1303
EP 107	19	2	Displacement	70	Obstructed Vertical	01-A-1304
EP 109	21	2	Displacement	70	Obstructed Vertical	01-A-1305
EP 124	10	96 (Open Top Tank)	Displacement	70	Unobstructed Vertical	01-A-1309

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

### **Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Numbers: EP 119 & EP 120****Associated Equipment**

Associated Emission Unit ID Numbers: EU 119, EU 120

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 119 & EU 120

Emission Unit Description: E-Coat Holding Tanks

Raw Material/Fuel: E-Coat

Rated Capacity: 25,000 gallons (each)

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Reporting and Record Keeping:**

- (a) The owner or operator shall keep copies of the following records for the life of the source:
  - The owner or operator shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

Authority for Requirement: 40 CFR 60.116b(b)  
567 IAC 23.1(2)"ddd"

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 121****Associated Equipment**

Associated Emission Unit ID Number: EP 121

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 121  
Emission Unit Description: Oily Rinse Water Holding Tank  
Raw Material/Fuel: Oily Rinse Water  
Rated Capacity: 27,000 gallons

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process throughput:

- The material stored in this tank shall not have a vapor pressure that exceeds 15.0 kPa.

Reporting & Record keeping:

1. *Records shall be kept on site for at least five years and shall be available for inspection by the Department.*
  - (a) A Material Safety Data Sheet (MSDS) for any material stored in the tank.
  - (b) The vapor pressure of any material stored in the tank.
  - (c) During the first twelve (12) months of operation, determine the cumulative throughput of material for each month of operation.
  - (d) After the first twelve (12) months of operation, determine the annual throughput of material on a rolling-12-month basis for each month of operation.
2. *These records shall be kept on site for the life of this emission unit and shall be available for inspection by the Department.*
  - (a) As required by Subpart Kb of NSPS, readily accessible records showing the dimensions of the storage vessel and the capacity of the tank shall be kept.

Authority for Requirement: Iowa DNR Construction Permit 01-A-1306  
567 IAC 23.1(2)"ddd"  
40 CFR part 60 Subpart Kb

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 22

Stack Diameter (inches): 24

Stack Exhaust Flow Rate (scfm): Displacement

Stack Temperature (°F): 70

Vertical, Obstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 01-A-1306

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 122****Associated Equipment**

Associated Emission Unit ID Number: EU 122

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 122

Emission Unit Description: Reject Wastewater Batch Holding Tank

Raw Material/Fuel: Reject Wastewater

Rated Capacity: 63,000 gallons

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Process Throughput:**

- The material stored in this tank shall not have a vapor pressure that exceeds 3.5 kPa.

**Reporting & Record keeping:**

1. *Records shall be kept on site for at least five years and shall be available for inspection by the Department.*
  - (a) A Material Safety Data Sheet (MSDS) for any material stored in the tank.
  - (b) The vapor pressure of any material stored in the tank.
  - (c) During the first twelve (12) months of operation, determine the cumulative throughput of material for each month of operation.
  - (d) After the first twelve (12) months of operation, determine the annual throughput of material on a rolling-12-month basis for each month of operation.
2. *These records shall be kept on site for the life of this emission unit and shall be available for inspection by the Department.*
  - (a) As required by Subpart Kb of NSPS, readily accessible records showing the dimensions of the storage vessel and the capacity of the tank shall be kept.

Authority for Requirement: Iowa DNR Construction Permit 01-A-1307

567 IAC 23.1(2)"ddd"

40 CFR part 60 Subpart Kb

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 22

Stack Diameter (inches): 24

Stack Exhaust Flow Rate (scfm): Displacement

Stack Temperature (°F): 70

Vertical, Obstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 01-A-1307

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 123****Associated Equipment**

Associated Emission Unit ID Number: EU 123

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 123

Emission Unit Description: Alkaline Cleaner Wastewater Holding Tank

Raw Material/Fuel: Alkaline Cleaner Wastewater

Rated Capacity: 12,000 gallons

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Reporting & Record keeping:**

1. *Records shall be kept on site for at least five years and shall be available for inspection by the Department.*
  - (a) A Material Safety Data Sheet (MSDS) for any material stored in the tank.
  - (b) During the first twelve (12) months of operation, determine the cumulative throughput of material for each month of operation.
  - (c) After the first twelve (12) months of operation, determine the annual throughput of material on a rolling-12-month basis for each month of operation.
2. *These records shall be kept on site for the life of this emission unit and shall be available for inspection by the Department.*
  - (a) As required by Subpart Kb of NSPS, readily accessible records showing the dimensions of the storage vessel and the capacity of the tank shall be kept.

Authority for Requirement: Iowa DNR Construction Permit 01-A-1308

567 IAC 23.1(2)"ddd"

40 CFR part 60 Subpart Kb



**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 14

Stack Diameter (inches): 144 (open top tank)

Stack Exhaust Flow Rate (scfm): Displacement

Stack Temperature (°F): 70

Vertical, Unobstructed Discharge Required: Yes ☒ No ☐

Authority for Requirement: Iowa DNR Construction Permit 01-A-1308

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 137A**

Associated Equipment

Associated Emission Unit ID Number: EU 137A

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 137A

Emission Unit Description: Crawler Line Paint Kitchen Vent

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height from ground (feet): 10

Stack Diameter (inches): 16 x 20

Stack Exhaust Flow Rate (scfm): 4000

Stack Temperature (°F): Ambient

Vertical, Unobstructed Discharge Required: Yes ☐ No ☒

Authority for Requirement: Iowa DNR Construction Permit 03-A-165

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 137B**

Associated Equipment

Associated Emission Unit ID Number: EU 137B

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**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 137B

Emission Unit Description: Family Line Paint Kitchen Vent

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits at this time.

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 45

Stack Diameter (inches): 7 x 7

Stack Exhaust Flow Rate (scfm): 1000

Stack Temperature (°F): Ambient

Vertical, Unobstructed Discharge Required: Yes ☐ No ☒

Authority for Requirement: Iowa DNR Construction Permit 03-A-166

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

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**Emission Point ID Number: EP 146****Associated Equipment**

Associated Emission Unit ID Number: EU 146

---

**Applicable Requirements**

Emission Unit vented through this Emission Point: EU 146

Emission Unit Description: Prep Area

**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 03-A-167  
567 IAC 23.3(2)"d"

<sup>(1)</sup> Per DNR Air Quality Policy 3-b-08, Opacity Limits, an exceedance of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. The permit holder shall also file an "indicator opacity exceedance report" with the DNR field office and keep records as required in the policy. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 03-A-167  
567 IAC 23.4(13)

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Work Practice Standards**

- (a) This prep area shall use a maximum of 0.5 gallons of coating per day.
- (b) The solids content of any coating used in this prep area shall not exceed 5.7 lb/gallon.
- (c) The VOC content of any coating used in this prep area shall not exceed 8.0 lb/gallon.

**Reporting & Record keeping:**

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.

- (a) Record the amount of coating used in this prep area in gallons per day.
- (b) Maintain MSDS sheets of all coatings used in this prep area showing the VOC and solids content.

Authority for Requirement: Iowa DNR Construction Permit 03-A-167

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height (feet): 31

Stack Diameter (inches): 30

Stack Exhaust Flow Rate (scfm): 5000

Stack Temperature (°F): Ambient

Vertical, Unobstructed Discharge Required: Yes ☐ No ☒

Authority for Requirement: Iowa DNR Construction Permit 03-A-167

It shall be the owner's responsibility to ensure that construction conforms with the emission point characteristics stated above. If it is determined that any of the emission point characteristics are different than stated above, the owner must notify the Department and obtain a construction permit amendment, if required.

**Periodic Monitoring Requirements**

*The owner/operator of this equipment shall comply with the periodic monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required? Yes ☐ No ☒**

**Facility Maintained Operation & Maintenance Plan Required? Yes ☐ No ☒**

Authority for Requirement: 567 IAC 22.108(3)"b"

## **IV. General Conditions**

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

### **G1. Duty to Comply**

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*

### **G2. Permit Expiration**

1. Except as provided in 567 IAC 22.104, the expiration of this permit terminates the permittee's right to operate unless a timely and complete application has been submitted for renewal. Any testing required for renewal shall be completed before the application is submitted. *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall present or mail the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, 7900 Hickman Rd, Suite #1, Urbandale, Iowa 50322, four or more copies of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

### **G3. Certification Requirement for Title V Related Documents**

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. *567 IAC 22.107 (4)*

### **G4. Annual Compliance Certification**

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with all applicable department rules. For sources determined not to be in compliance

at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. *567 IAC 22.108 (15)"e"*

#### **G5. Semi-Annual Monitoring Report**

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. *567 IAC 22.108 (5)*

#### **G6. Annual Fee**

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The following forms shall be submitted annually by March 31 documenting actual emissions for the previous calendar year.
  - a. Form 1.0 "Facility Identification";
  - b. Form 4.0 "Emissions unit-actual operations and emissions" for each emission unit;
  - c. Form 5.0 "Title V annual emissions summary/fee"; and
  - d. Part 3 "Application certification."
4. The fee shall be submitted annually by July 1. The fee shall be submitted with the following forms:
  - a. Form 1.0 "Facility Identification";
  - b. Form 5.0 "Title V annual emissions summary/fee";
  - c. Part 3 "Application certification."
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.
6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.
7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.
8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

**G7. Inspection of Premises, Records, Equipment, Methods and Discharges**

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;
2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

**G8. Duty to Provide Information**

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

**G9. General Maintenance and Repair Duties**

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.
2. Remedy any cause of excess emissions in an expeditious manner.
3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.
4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

**G10. Recordkeeping Requirements for Compliance Monitoring**

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:

- a. The date, place and time of sampling or measurements
- b. The date the analyses were performed.
- c. The company or entity that performed the analyses.
- d. The analytical techniques or methods used.
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.
- g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)

2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.

3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:



- a. Comply with all terms and conditions of this permit specific to each alternative scenario.
- b. Maintain a log at the permitted facility of the scenario under which it is operating.
- c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

**G11. Evidence used in establishing that a violation has or is occurring.**

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred

at a source:

- a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
  - b. Compliance test methods specified in 567 Chapter 25; or
  - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
- a. Any monitoring or testing methods provided in these rules; or
  - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

**G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

**G13. Hazardous Release**

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 281-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

**G14. Excess Emissions and Excess Emissions Reporting Requirements**

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the

incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review of this report. If excess emissions are occurring, either the control equipment causing the excess emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

## 2. Excess Emissions Reporting

a. Oral Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An oral report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1) ) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable visible emission standard by more than 10 percent opacity. The oral report may be made in person or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. Written Reporting of Excess Emissions. A written report of an incident of excess emission shall be submitted as a follow-up to all required oral reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps that were taken to remedy and to prevent the recurrence of the incident of excess emission.
- vi. The steps that were taken to limit the excess emission.
- vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. 567 IAC 24.1(1)-567 IAC 24.1(4)

3. Emergency Defense for Excess Emissions. For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. *567 IAC 22.108(16)*

#### **G15. Permit Deviation Reporting Requirements**

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

#### **G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations**

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*

#### **G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification**

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:

- a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
- b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
- c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed

therein as a rate of emissions or as total emissions);

d. The changes are not subject to any requirement under Title IV of the Act.

e. The changes comply with all applicable requirements.

f. For such a change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a written notification, including the following, which must be attached to the permit by the source, the department and the administrator:

i. A brief description of the change within the permitted facility,

ii. The date on which the change will occur,

iii. Any change in emission as a result of that change,

iv. The pollutants emitted subject to the emissions trade

v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.

vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and

vii. Any permit term or condition no longer applicable as a result of the change.

*567 IAC 22.110(1)*

2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*

3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*

4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*

5. Aggregate Insignificant Emissions. The permittee shall not construct, establish or operate any new insignificant activities or modify any existing insignificant activities in such a way that the emissions from these activities no longer meet the criteria of aggregate insignificant emissions. If the aggregate insignificant emissions are expected to be exceeded, the permittee shall submit the appropriate permit modification and receive approval prior to making any change. *567 IAC 22.103(2)*

6. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

#### **G18. Duty to Modify a Title V Permit**

1. Administrative Amendment.

a. An administrative permit amendment is a permit revision that is required to do any of the following:

i. Correct typographical errors

ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the

source;

iii. Require more frequent monitoring or reporting by the permittee; or  
iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.

b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.

c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

## 2. Minor Permit Modification.

a. Minor permit modification procedures may be used only for those permit modifications that do any of the following:

- i. Do not violate any applicable requirements
- ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit.
- iii. Do not require or change a case by case determination of an emission limitation or other standard, or increment analysis.
- iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act.;
- v. Are not modifications under any provision of Title I of the Act; and
- vi. Are not required to be processed as significant modification.

b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:

- i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs.
- ii. The permittee's suggested draft permit
- iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of a minor permit modification procedures and a request that such procedures be used; and
- iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).

c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify.

However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, existing permit term terms and conditions it seeks to modify may subject the facility to enforcement action.

3. Significant Permit Modification. Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, and those requirements that apply to Title V issuance and renewal. *567 IAC 22.111-567 IAC 22.113* The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in which event the operation of the changed source may not commence until the department revises the permit. *567 IAC 22.105(1)"a"(4)*

#### **G19. Duty to Obtain Construction Permits**

Unless exempted under 567 IAC 22.1(2), the permittee must not construct, install, reconstruct, or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, conditional permit, or permit pursuant to 567 IAC 22.8, or permits required pursuant to 567 IAC 22.4 and 567 IAC 22.5. Such permits shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source. *567 IAC 22.1(1)*

#### **G20. Asbestos**

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when conducting any renovation or demolition activities at the facility. *567 IAC 23.1(3)"a", and 567 IAC 23.2*

#### **G21. Open Burning**

The permittee is prohibited from conducting open burning, except as may be allowed by 567 IAC 23.2. *567 IAC 23.2 except 23.2(3)"h"; 567 IAC 23.2(3)"h" - State Only*

#### **G22. Acid Rain (Title IV) Emissions Allowances**

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. *567 IAC 22.108(7)*

#### **G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements**

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:

- a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.

- b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
  - c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
  - d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.
- 2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:
  - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
  - b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
  - c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
  - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)
  - e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
  - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.
- 3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.
- 4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,
- 5. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *40 CFR part 82*

#### **G24. Permit Reopenings**

- 1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*
- 2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.

- a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;
  - b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to June 25, 1993.
  - c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a", 567 IAC 22.108(17)"b"*
3. A permit shall be reopened and revised under any of the following circumstances:
- a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to June 25, 1993, provided that the reopening may be stayed pending judicial review of that determination;
  - b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;
  - c. Additional applicable requirements under the Act become applicable to a Title V source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.
  - d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.
  - e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*
4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

### **G25. Permit Shield**

Compliance with the conditions of this permit shall be deemed compliance with the applicable requirements included in this permit as of the date of permit issuance.

This permit shield shall not alter or affect the following:

- 1. The provisions of section 303 of the Act (emergency orders), including the authority of the administrator under that section;
- 2. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;
- 3. The applicable requirements of the acid rain program, consistent with section 408(a) of the Act;
- 4. The ability of the department or the administrator to obtain information from the facility pursuant to section 114 of the Act. *567 IAC 22.108 (18)*



**G26. Severability**

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. 567 IAC 22.108 (8)

**G27. Property Rights**

The permit does not convey any property rights of any sort, or any exclusive privilege. 567 IAC 22.108 (9)"d"

**G28. Transferability**

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought to determine transferability of the permit. 567 IAC 22.111 (1)"d"

**G29. Disclaimer**

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions. 567 IAC 22.3(3)"c"

**G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification**

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with an applicable requirement. For the department to consider test results a valid demonstration of compliance with applicable rules or a permit condition, such notice shall be given. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the department. Unless specifically waived by the department's stack test contact, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. The department may accept a testing protocol in lieu of a pretest meeting. A representative of the department shall be permitted to witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator  
Iowa DNR, Air Quality Bureau  
7900 Hickman Road, Suite #1  
Urbandale, IA 50322  
(515) 242-6001

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

567 IAC 25.1(7)"a", 567 IAC 25.1(9)

### **G31. Prevention of Air Pollution Emergency Episodes**

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.  
*567 IAC 26.1(1)*

### **G32. Contacts List**

The current address and phone number for reports and notifications to the EPA administrator is:

Chief of Air Permits  
EPA Region 7  
Air Permits and Compliance Branch  
901 N. 5<sup>th</sup> Street  
Kansas City, KS 66101  
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau  
Iowa Department of Natural Resources  
7900 Hickman Road, Suite #1  
Urbandale, IA 50322  
(515) 242-5100

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

#### **Field Office 1**

909 West Main – Suite 4  
Manchester, IA 52057  
(563) 927-2640

#### **Field Office 2**

P.O. Box 1443  
2300-15th St., SW  
Mason City, IA 50401  
(641) 424-4073

#### **Field Office 3**

1900 N. Grand Ave.  
Spencer, IA 51301  
(712) 262-4177

#### **Field Office 4**

1401 Sunnyside Lane  
Atlantic, IA 50022  
(712) 243-1934

#### **Field Office 5**

401 SW 7<sup>th</sup> Street, Suite I  
Des Moines, IA 50309  
(515) 725-0268

#### **Field Office 6**

1023 W. Madison  
Washington, IA 52353-1623  
(319) 653-2135

#### **Polk County Public Health Dept.**

Air Quality Division  
5885 NE 14th St.  
Des Moines, IA 50313  
(515) 286-3351

#### **Linn County Public Health Dept.**

Air Pollution Control Division  
501 13th St., NW  
Cedar Rapids, IA 52405  
(319) 892-6000

## **Appendix A: Iowa DNR Air Quality Policy 3-b-08**